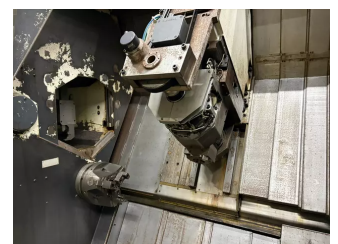


Used machine data sheet WFL M 30

CNC Milling / Turningcenter

Machine type:	WFL M 30
Control:	Siemens Sinumerik
Year:	1999



Used machine WFL M 30

SPECIFICATIONS:

Max. turning length: [mm]	1.050
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Turning diameter: [mm]	520
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Max. swing over slide: [mm]	440
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Spindle bore: [mm]	77
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C-Axis

Main Spindle

Spindle speeds: [rpm]	10 - 1.250 / 41 - 5.000
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Spindle power: [kW]	22 / 15
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Torque: [Nm]	672 / 168
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Subspindle

CNC-Spindle tilting for cutting and turning operations

Tool:	HSK 50
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B-Axes

Toolchanger

Tool capacity:	96
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Amount of turrets:	2
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Tool:	VDI 40
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Tool capacity:	12 + 12
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Driven Tools	12
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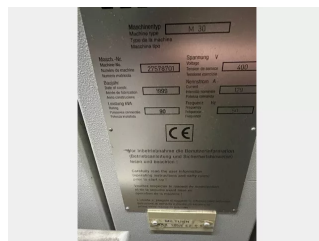
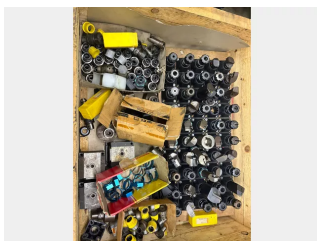
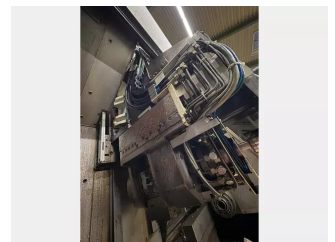
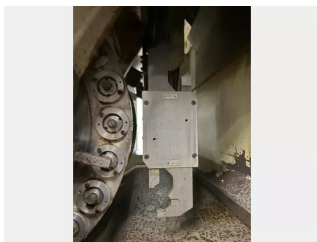
Equipment:

Chip conveyor

cooling system

Filtration system

Pictures: WFL M 30



Optional with service package



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