

DMG Mori CTX Beta 1250 TC 2Gen



CNC Milling / Turningcenter

Machine type: DMG MORI CTX Beta
1250 TC 2nd Gen

Control: Siemens 840 D SL
Operate Celos

Year: 2020



Alle Maschinen optional mit

✓ **SERVICE-PAKET**

Abbau - Verladung - Transport - Inbetriebnahme

SPECIFICATIONS:

Max. turning length: 1.200
[mm]

Turningdiameter: [mm] 390

Max. swing over bed: 500
[mm]

Bar capacity: [mm] 102

C-Axis

Main Spindle ISM 102

Spindle speeds: [rpm] 4.000

Spindle power: [kW] 33/40

Torque: [Nm] 580/700

C-Axis

Bar capacity: [mm] 104

Subspindle

Max. revolution: [rpm] 5.000

Spindle power: [kW] 25/32

Torque: [Nm] 280/360

Reitstockfunktion

Travel:

Equipment:

Chip conveyor Verlängerung 300 mm

cooling system 8/20 bar

Cooling tank: [l] 600

Oil mist separator

Chip rinsing pistol

Caliper Blum TC62

Direct linear scales

Amount of controlled axes:	5
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X-Axis: [mm]	490
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Y-Axis: [+/- mm]	125
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Z-Axis: [mm]	1.200
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B-Axes	+/- 120°
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C-Axis	100
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CNC-Spindle tilting for cutting and turning operations

Spindle speeds: [rpm]	12.000
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Spindle power: [kW]	19/22
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Torque: [Nm]	85/120
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Tool:	HSK A 63
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Tool capacity:	48
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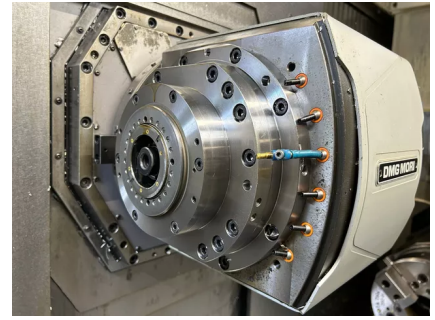
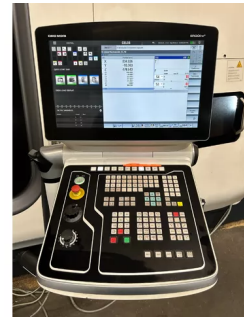
Lower revolver

Amount of turrets:	1
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Tool:	VDI 40
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Tool capacity:	12
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Driven Tools



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