

DMG GMX 400 Linear



CNC Milling / Turningcenter

Machine type:	DMG GMX 400 linear
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Control:	Siemens 840 D Powerline
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Year:	2007
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Alle Maschinen optional mit
✓ **SERVICE-PAKET**

Abbau - Verladung - Transport - Inbetriebnahme

SPECIFICATIONS:

Max. turning length:	1.500
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[mm]	
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Turningdiameter: [mm]	640 / 400
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Bar capacity: [mm]	92
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C-Axis	0,001°
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Spindle speeds: [rpm]	4.000
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Spindle power: [kW]	45 / 36
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Torque: [Nm]	730
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Travel:

X-Axis: [mm]	550
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Y-Axis: [+/- mm]	180 (+/- 90)
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Z-Axis: [mm]	1.585
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Rapid motion: (X/Y/Z)	40 / 24 / 60
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[m/min.]	
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Subspindle

Spindle speeds: [rpm]	4.000
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Spindle power: [kW]	45 / 36
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Bar capacity: [mm]	92
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C-Axis	
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Equipment:

High pressure pumps	80 bar
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cooling system	980 Liter
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Chip conveyor

Coolant gun

Air blow

Oil mist separator

Revolverkopflünette
mit Oelzuführung

3-jaw chuck [mm]	KFD-HS 315-91 Röhlm
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Automatiktüren

CNC-Spindle tilting for cutting and turning operations

Spindle speeds: [rpm] 12.000

Spindle power: [kW] 22 / 13,2

Torque: [Nm] 100

Tool: HASK 63

B-Axes +/- 120°

B-Axes 3 fach Hirthverzahnung 1°

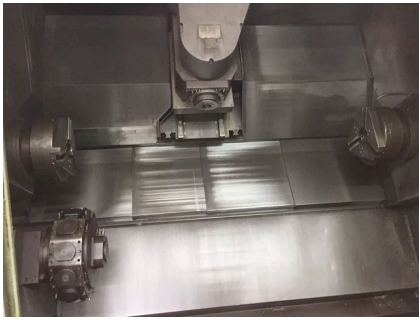
Toolchanger

Time for tool change: 1,6
[s]

Tool capacity: 60

Lower revolver

Driven Tools 12



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