

DMG Gildemeister Twin 65 RG 2



CNC Turning / Millingcenter

Machine type:	DMG Gildemeister Twin 65 RG2
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Control:	Siemens 840 D
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Year:	2008
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Alle Maschinen optional mit

✓ **SERVICE-PAKET**

Abbau - Verladung - Transport - Inbetriebnahme

SPECIFICATIONS:

Main Spindle

Max. turning length: 650
[mm]

Turningdiameter: [mm] 250

Max. swing over bed: 340
[mm]

Bar capacity: [mm] 65

C-Axis

Spindle speeds: [rpm] 20 - 5.000

Spindle power: [kW] 35

Torque: [Nm] 370

Subspindle

Spindle speeds: [rpm] 20 - 5.000

Spindle power: [kW] 35

Torque: [Nm] 370

Bar capacity: [mm] 65

C-Axis

Tailstock

Quill MK 4

Equipment:

Chip conveyor

Internal cooling: [bar] 8 - 20

cooling system

Bar loader magazine Irco Lademagazin ILS RBK
1200 mm

quill range: [mm]	300
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Travel:

X-Axis: [mm]	300 / 180 / 175
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Y-Axis: [+/- mm]	40
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Z-Axis: [mm]	650 / 650 / 670
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Rapid motion: (X/Y/Z) [m/min.]	30 / 15 / 30
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Amount of turrets:	2
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Tool:	VDI 40
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Tool capacity:	12 + 12
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Driven Tools

revolution driven tools	4.000
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Torque: [Nm]	28
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Machine weight: [kg]	10.000
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Req. space (LxBxH): [m]	7,00 x 4,70 x 2,50
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