

DMG DMU 50 3rd Gen



Universal machining center

Machine type: DMG DMU 50 3rd Gen

Control: Siemens 840 D sl
Operate

Year: 2018



Alle Maschinen optional mit

✓ **SERVICE-PAKET**

Abbau - Verladung - Transport - Inbetriebnahme

SPECIFICATIONS:

5-axis-simultaneous

Travel:

X-Axis: [mm] 650

Y-Axis: [mm] 520

Z-Axis: [mm] 475

B-Axes -35 bis +110°

C-Axis 360°

Rapid motion: (X/Y/Z) 42
[m/min.]

Feed: (X/Y/Z) [m/min.] 42

Amount of controlled 5
axes:

Spindle speeds: [rpm] 20 - 15.000

Spindle power: [kW] 21 / 16

Torque: [Nm] 111/85

Tool: SK 40

Toolchanger Doppelgreifer

Tool capacity: 60

NC-panning and rotary Ø 630 x 500
Table

Equipment:

Internal cooling: [bar] 40

Chip conveyor

cooling system

Cooling tank: [l] 600

Caliper Heidenhain TS 460

Tool breakage detector

Direct linear scales

Chip rinsing pistol

3D quickSet (ohne
Kugel)

Working mode 4

Automatic doors

Interface Roboter (PH Cell)

Roto Clear

Drehdurchführung am
Tisch

Machine weight: [kg]	6.900
Power consumption: [KW]	32 KVA 46A
Req. space (LxBxH): [m]	2,85 x 2,35 x 2,75

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